



Professional Resume

Art Ehlers

Summary of Qualifications

Mr. Ehlers brings a wealth of methodologies expertise with forty years experience in injection molding operations of all sizes and types settings from small privately held manufacturers to Fortune 100 corporations in the automotive industry. Mr. Ehlers has held operations positions ranging from shift supervisor – injection molding, process engineer, tooling engineer, and Vice President of Engineering in 2,000 employee automotive supplier.

Areas of Expertise

- Hands-on injection molding process management, following tools from design through build, tryout and full production
- Injection molding tool processing and trouble shooting guru
- Experienced practitioner of World Class Manufacturing principles and practices and the Toyota Production System as a supplier to Toyota Motor Company

Professional Experience

During Mr. Ehler's career, some of his professional contributions include the following significant highlights:

- Development and perfection of processes, tooling, and equipment for the Assembly and Decoration of complex parts
- Initiated a process of new tool processing in a sampling operation that readily and flawlessly transferred to the factory floor in operations around the world.
- Served as the Vice President of engineering for one of the world's largest privately held automotive plastics suppliers, responsible for cradle-to-grave engineering, program management and product launch across 8 plants nationwide.
- Hands-on involvement and management leadership in moving and starting up ten different manufacturing operations in injection molding, assembly, and decoration of automotive components
- Leadership in achievement of manufacturing quality awards/recognition including QS9000/ISO9002.
- Progressive advancement – Shift Supervisor > General Foreman > Production Supervisor > Assembly and Decorating Department Manager, Engineering Supervisor, Project Engineer, Product Development Managing Engineer, Vice President – Engineering.

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